

ITEM 1: Modular Rough Boring Bar for dia 253.5mm, GPL= 190 mm  
Technical Specifications:

1. MODULAR ROUGH BORING BAR FOR DIA Range: 245-300mm, GPL= 190 mm (For cross member component to Drg no: 160030051694 of HMV Equipment)  
MODULAR ROUGH BORING BAR of Dia 253.5 mm SET consists of a)  
Basic Holder with ISO 50 DIN2080 Taper shank.  
b) Twin head Boring bar having range: 245-300 mm.  
c) Inserts suitable for Boring Head: 10 numbers, Insert screw: 05 no's, Key: 01 no's
2. Acceptable Make: Sandvik, Kennametal, Iscar, Otto Bilz, Koroloy
3. BEML PART NO: T007406202545

ITEM 2: Modular Finish Boring bar for dia 254 mm, GPL= 190mm  
Technical Specifications:

1. Modular Finish Boring bar for Dia Range 245-300mm, GPL= 190mm (For cross Member component to Drg no: 160030051694 of HMV Equipment)  
Modular Finish Boring bar for Dia 254H7 mm consists of  
a) Basic Holder with ISO 50 DIN2080 Taper shank.  
b) Fine Boring head with cartridge having range: 245-300 mm, with Fine Adjustment of 2 Microns over diameter.  
c) Inserts suitable for Boring Head: 10 numbers, Insert screw: 05 no's, Key: 01 no's
2. Acceptable Make: Sandvik, Kennametal, Iscar, Otto Bilz, Koroloy
3. BEML PART NO: T007406012545

ITEM 3: Modular Rough Boring Bar for dia 257.5 mm, GPL= 190mm  
Technical Specifications:

1. MODULAR ROUGH BORING BAR FOR DIA Range 245-300 mm, GPL=190mm, (Forcross member component to Drg no: 160030051694 Of HMV Equipment)  
MODULAR ROUGH BORING BAR of Dia 257.5 mm SET consists of  
a) Basic Holder with ISO 50 DIN2080 Taper shank.  
b) Twin head Boring bar having range: 245-300 mm.  
c) Inserts suitable for Boring Head: 10 numbers, Insert screw: 05 no's, Key: 01 no's
2. Acceptable Make: Sandvik, Kennametal, Iscar, Otto Bilz, Koroloy.
3. BEML PART NO: T007406102585

ITEM 4: Modular Finish Boring bar for dia 258 mm, GPL= 190mm Technical Specifications:

1. Modular Finish Boring bar for Dia Range 245-300 mm, GPL= 190mm, (For cross member component to Drg no: 160030051694 of HMV Equipment)  
Modular Finish Boring bar for Dia 258H7 mm consists of
  - a) Basic Holder with ISO 50 DIN 2080 Taper shank.
  - b) Fine Boring head with cartridge having range: 245-300 mm, with Fine Adjustment of 2 Microns over diameter.
  - c) Inserts suitable for Boring Head: 10 numbers, Insert screw: 05 no's, Key: 01 no's
2. Acceptable Make: Sandvik, Kennametal, Iscar, Otto Bilz, Koroloy
3. BEML PART NO: T007406212585

ITEM 5: Boring bar to ordering code: A25RDDUNR Specifications:

1. Boring bar to ordering code: A25RDDUNR, Dia 25mm , OAL=200mm, or Equivalent
2. Firms should provide authorized dealership/Distributorship certificate issued by OEM long with quotation.
3. Firms whose products are proved successfully and executed the supplies to BEML are ONLY eligible for Technical evaluation of their Bids. Other potential Firms who are interested, can supply Tendered items as sample Quantities for conducting Trials, in order to ensure the performance and to issue the trial order etc. On successful execution cum performance acceptance, those Firms / proved products will be considered in the future Tenders Only.
4. BEML PART NO:T007436140555

Note:

1. The Firm has to prove out the tool on our component in our shop.
2. Payment will be made after Certification / utility certificate by Head of shop/Tool Engg Dept.
3. Firm representative can visit our shop to understand our requirement
4. Firms should provide authorized dealership/Distributorship certificate issued by OEM long with quotation.

5. Firms whose products are proved successfully and executed the supplies to BEML are ONLY eligible for Technical evaluation of their Bids. Other potential Firms, who are interested, can supply Tendered items as sample Quantities for conducting Trials, in order to ensure the performance and to issue the trial order etc. On successful execution cum performance acceptance, those Firms / proved products will be considered in the future Tenders Only.

SL.NO	PART NO	DESCRIPTION	QTY (SET)
1	T007406202545	Modular Rough Boring Bar for dia 253.5mm, GPL= 190 mm	1
2	T007406012545	Modular Finish Boring bar for dia 254 mm, GPL= 190mm	1
3	T007406102585	Modular Rough Boring Bar for dia 257.5 mm, GPL= 190mm	1
4	T007406212585	Modular Finish Boring bar for dia 258 mm, GPL= 190mm	1
5	T007436140555	Boring bar to ordering code: A25RDDUNR	1

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