

**ANNEXURE- I**

**Procurement Of Commercial Item ( MPR No. 24SS-1088)**  
**COMPLIANCE SHEET**  
**SPECIFICATION FOR COMPLIANCE**

SI No	Part No	Part Specification	Bid Requirement	Compliance by Vendor (YES/ NO)
1	656-AB0001	ALLUMINIUM OXIDE ABRASIVE CLOTH BELT RESIN OVER GLUE , SIZE : 1335 X 100 MM, GRIT : 220	GOLDEN	
2	656-AB0014	ARC BELT FOR DRY GRINDING. RESIN OVER GLUE BOND,OIL PROOF. SIZE:2 MTR X 150 MM GRIT:50.	GOLDEN	
3	656-AB0030	ALLUMINIUM OXIDE ABRASIVE CLOTH BELT RESIN OVER GLUE FOR DRY GRINDING ( ENDLESSLY JOINTED) SIZE:WIDTH 100MM X 2000 MM GRIT:180	GOLDEN	
4	656-AB0031	ALUMINIUM OXIDE ABRASIVE BELT FOR DRY GRINDING ( ENDLESSLY JOINTED) SIZE:- WIDTH 150 MM X 2000 MM GRIT:- 80	GOLDEN	
5	656-AB0036	ABRASIVE CORD- 1.4 MM x 15 mtr(running length) diameter of cord-1.4 mm length of cord- 15 mtr grit size- 150(approx) abrasive type- aluminium oxide/silicon carbide this cord is used for fine deburring and finishing in very small grooves/hard to reach areas. the cord should have long tool life,very stable and easy to cut to the required length.	GOLDEN	
6	656-EC0006	Aluminium oxide resin cloth back abrasive sleeve with no lap joint Size : Dia:2" X width 1" Grit : 60 Outer dia of the sleeve should not be more than 2"	GOLDEN	
7	656-EC0017	Silicon carbide Emery cloth roll Size : 80 mm Width x 50 mtr length Grit : 80 ( 1 roll 50 mtrs )	GOLDEN	
8	656-EC0021	SILICON CARBIDE EMERY CLOTH ROLL, RESIN OVER GLUE. SIZE:80MM WIDTH X 50 MTR LENGTH GRIT: 180 ( 1 ROLL 50 MTRS)	GOLDEN	
9	656-GW0149	Silicon carbide oil stone, Size : 150 X 18 X Square (M)	GOLDEN	
10	656-GW0150	SILICON CARBIDE DRESSING STICK (DRESSING STONE) SIZE : 150mm X 10mm X TRIANGULAR (Medium)	GOLDEN	
11	656-GW0153	Aluminium Oxide Oil Stone Size : 150mm X 6mm X Triangular Specn :38 A150C9VBE	GOLDEN	
12	656-GW0157	DRESSING STICK, ALUMINIUM OXIDE DRESSING STICK SIZE :150mm X13mm SQUARE SPECN : 38A80L9VBE	GOLDEN	

SI No	Part No	Part Specification	Bid Requirement	Compliance by Vendor (YES/ NO)	Remarks
13	656-GW0253	STRAIGHT GRINDING WHEEL , TYPE-I SIZE : 350 X 100 X 127 MM, SPECN : AA 60 H8 V/DA60K7V/WAG60H8V MOS : 45 M/S Operation : Centerless Grinding. NOTE :For Use In HMT Centreless Grinding Machine (GCL-60) Material to be Machined : Titanium/ Nimonic Component material : Titanium/ Nimonic Surface Finish : Ra=0.8 Coolant = Blaser Hardness HRC= 30-38 Total material Removal = 0.3 mm max Component Diameter = ( 04-05 )mm Component length : ( 13-15) mm	GOLDEN		
ABC 14	656-GW0347	POLISHING WHEEL / DEBURRING WHEEL UNITIZED WHEELS SIZE : 6" (Dia) X 1"( Thickness) X 1" ( Bore) SPECN : 8A MED/ GP9SF COLOUR : GREY/ PINK MAX RPM : 6000	GOLDEN		
15	656-GW0350	UNITIZED DEBURRING WHEEL 2S FIN SIZE : 1" ( Dia) X 1" ( Thickness) X 3/16" ( Bore) RPM : 30100	GOLDEN		
<b>Additional Technical Terms and Conditions</b>				<b>Bid Requirement</b>	<b>Compliance by Vendor</b>
16	Sample should be supplied within 21 days of placement of PO for approval of HAL Authority. Bulk supply should be made as per the approved sample and as per PO terms and conditions.		GOLDEN		
17	Size, specification, manufacturing & expiry date should be marked on each wheel		GOLDEN		
18	Item to be supplied with minimum 80% shelf-life the time of delivery/despatch (If applicable). Else item will be rejected.		GOLDEN		
19	Supply to be made in 2 equal lots. 1st lot to be supplied within 90 days after sample approval from HAL side. 2nd lot to be supplied within 420-510 days from the date of PO or as and when required by HAL		GOLDEN		
20	Supply to be made from the latest manufacturing batch.		STANDARD		
21	These items are used for cleaning, deburring & polishing of wide range of metals (Nickel based alloys & Titanium alloys).		INFORMATION		

Authorized Signature with seal  
Name